



SMARTSCOPE APEX



High-Accuracy Fixed Lens Metrology System

	Travel	mm
Apex	X axis	200
	Y axis	200
	Z axis	100
Extended X (option)	X axis	300
Extended Z (option)	Z axis	150

Uncompromised
performance
in a fixed lens
measurement system

For resolution and magnification to image the finest details, powerful metrology software capable of full three-dimensional part characterization, and multisensor versatility, turn to SmartScope® Apex from OGP®.

SmartScope Apex is the measurement solution for high magnification video and multisensor applications. Versatile auto-sensing quick-mount lenses offer on-screen magnifications from 84x to 2100x. A sturdy steel substructure and granite support column provide measurement stability, while 0.04 µm XY scales (0.02 µm optional) provide the necessary resolution.

Outfit Apex with optional touch probe, laser, or micro-probe, and this robust, stable three-dimensional metrology platform is ready to characterize the most intricate, detailed parts. SmartScope Apex features include:

- Standard 2.5x fixed magnification objective lens (5x, 10x, 25x, and 50x replacement lenses are optional).
- High resolution grayscale camera, precision staging, and 0.04 µm XY scales (0.02 µm optional) for ultra-high accuracy.
- Powerful MeasureMind® 3D MultiSensor metrology software with full 3D functionality. Automatically measure cylinders, cones, spheres, planes, and intersections, as well as 2D features and relationships.
- Granite base and unique granite column, with DC servo driven mechanical bearing XYZ stages, offering a structurally and metrologically stable measurement platform.
- Dedicated high speed electronics, programmable illumination sources, and multiple sensor integration for reliable metrology.



■ Standard ■ Optional

<ul style="list-style-type: none"> ■ Stage travel (XYZ): 200 x 200 x 100 mm ■ Extended X axis: 300 mm ■ Extended Z axis: 150 mm ■ Measuring unit dimensions (approx LWH), weight: 99 x 107 x 181 cm, 1450 kg ■ XY scale resolution: 0.04 μm ■ Z scale resolution: 0.05 μm ■ Motor drives: DC servo ■ Interactive stage control: 4-axis (X,Y,Z, zoom) with ergonomic, multifunction hand controller ■ Worktable: Granite, with fixture holes and removable stage glass, 10 kg load capacity
<ul style="list-style-type: none"> ■ Lens: Precision fixed objective, 2.5x, with doubling back tube ■ 1.0x back tube in lieu of standard doubling back tube ■ Replacement lenses: 5.0x, 10.0x, 25.0x, 50.0x ■ Optical accessory: Grid projector, for autofocus measurements on shiny surfaces
<ul style="list-style-type: none"> ■ Camera: High resolution, grayscale with 768 x 494 pixel array ■ Illumination: Substage backlight (green), coaxial TTL surface, coaxial fiber optic ring ■ Image processing: 256 level grayscale processing with 10:1 sub-pixel resolution ■ Multisensor options: Touch probe and change rack, on-axis TTL laser, off-axis DRS™ laser, Feather Probe™, Rainbow Probe™ scanning white light sensor (contact OGP for possible combinations of sensors)
<ul style="list-style-type: none"> ■ Power requirements: 115/230 vac, 50/60 Hz, 1 φ, 700 W ■ Rated environment: Temperature between 18 and 22° C, stable to ± 1° C; 30-80% humidity (non-condensing); vibration <0.001g below 10 Hz ■ Operating environment: 15-30° C
<ul style="list-style-type: none"> ■ Metrology software: OGP MeasureMind® 3D MultiSensor ■ Computer: Minimum configuration Dual Core processor @ 1.8 GHz, 1 GB RAM, 80 GB hard drive, 1.44 MB floppy, DVD-RW drive, parallel, serial, and USB 2.0 ports, on board 10/100 LAN ■ Operating system: Microsoft® Windows™ XP Professional ■ Computer accessories: Single or dual 22" flat panel LCD monitor(s), keyboard, three-button mouse (or user supplied) ■ Software: MeasureFit® Plus, SmartReport® powered by QC-Calc™, SmartFit® 3D, MeasureMenu™, Scan-X®, SmartTree™, SmartScript®, SmartProfile™, MeasureMind 3D offline
<p>Where L=measuring length in mm. Applies to thermally stable system in rated environment.</p> <ul style="list-style-type: none"> ■ XY area accuracy: $E_z=(1.0 + 2L/1000) \mu\text{m}^*$ ■ XY area accuracy (extended X axis): $E_z=(1.0 + 4L/1000) \mu\text{m}^*$ ■ Z linear accuracy: $E_z=(1.5 + 5L/1000) \mu\text{m}^{**}$ ■ Z linear accuracy: $E_z=(1.4 + 6L/1000) \mu\text{m}^{**}$ (with optional DRS-300, -500, or -2000 laser; or TTL laser; or TP-20 or -200 touch probe)
<ul style="list-style-type: none"> ■ Warranty: One year ■ Accessories: Fixtures and calibration artifacts, grid projector, rotary indexers

*With 2.5x fixed lens and 2.0x doubler, grid projector, and evenly distributed 2 kg load. Depending on load distribution, accuracy at maximum rated load may be less than standard accuracy. XY axis artifact: QVI 25 intersection grid reticle at standard measuring plane.

**Z axis artifact: QVI step gage or master gage blocks.



Multisensor Measurements for Manufacturing Professionals

World Headquarters and Technology Center: 850 Hudson Avenue • Rochester, NY 14621 USA • Tel 585.544.0400 • Fax 585.544.8092
OGP Shanghai Co, Ltd: 17 Lane 593 • East Jin An Rd • Pu Dong New District • Shanghai, China 201204 • Tel 86.21.5045.8383/8989 • Fax 86.21.6845.8800
OGP Messtechnik GmbH: Nassastr. 11 • 65719 Hofheim-Wallau, Germany • Tel 49.6122.9968.0 • Fax 49.6122.9968.20
Optical Gaging (S) Pte Ltd: 21 Tannery Road, 347733 Singapore • Tel 65.67.41.8880 • Fax 65.68.46.8998
Internet: www.ogpnet.com • intl-sales@ogpnet.com